* *	UIN	V.	uci	11/	101
,	.1 20	1.3	2 20	12 DI	

Conventional Milling Machine

April-30-13 2:	39:13 PM											
Item ID: Revision ID:	D3883-1				Accept	*N900	040	100)* s	Setup Star	I M	S1*
Item Name:	Saddle, Outb	oard LH						•		Stop	, *N	S2*
Start Date: Required Date Reference:	5/13/13 e: 5/17/13	Start Qty: Req'd Qty:		*6* *6*	o. A 111	Cust Item Customer:				_		·
Approvals:	Process P	lan: ハレブ	5	Date: \3-65~	♦\ Tooling:	D	ate:		F	Run Star	1.71	R1*
	QC:			Date:	SPC (Y/N):		ate:			Stop	' *N	R2*
Sequence ID/ Work Center	ID .	Operation Description	1		Set Up/ Run Hours	Tool ID	Tool #	Pian Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Re	vision Nbr				,						
D3883	· c											
100	•				0.00							
100 HAAS 1 HAAS CNC vertice	cal machine # I	M Pr D 1- Si 2- 3-	femo rogram Batcl ouble check Machine Ste neets Machine Ste Machine Ste Mill AS PEF OLIO REV:	p No 1 per Folio FA8 p No 2 per Folio FA6 p No 3 per Folio FA8 c DWG AND FOLIO	0.00 15 and inspect per attached 41 and inspect per attached 15 and inspect per Dimens FA815	Dimension Sheets	3-10-2 /16/3/	9	_/0_	<i>,</i>		<u> </u>
*105 *105* Mill Conv	ling Machine	M	WG REV: Iemo	AY AS PER DWG	0.00	SFR ZE13-	710-29 0/31		10	<i>y</i> .		

MILL KEYWAY AS PER DWG

												-
										DQA:	Date	·
NCR: Y	es / No				WORK ORDER NON-	CONF	ORN	AANCE / UPDA	ATE			
					T					QA Closed:	Date	:
Work Orde	r:				DISPOSITION				AGAINST DE	PARTMENT	/PROCESS	
			•	<u>.</u>	Rework	1 I		Skid-tube	Crosstube	1	Water Jet	Engineering
Part N	0				Scrap] [N	Machining	Small Fab	Pro	d. Eng. Coor.	Quality
					Use-as-is] 7	Therm	noforming	Finishing	Rec/Stor	e/Packaging	Other
NCR N	0				Work Order Update]		Large Fab	Composite]	Supplier	İ
	- 1	ı		D		1 1 1 1 1 1	4:-1 T	A -A:		C: 0		
Root	Data	Cton			ption of work order update or Non-conformance	1	tial f Eng	Action		Sign & Date	Verification	OC Inspector
Cause	Date	Step	Qty		or Non-conformance	Cille	I Erig	Descript	uon	Date	vernication	QC Inspector
Ooc/Data quip/Tooling	-					1					•	}
Operator	-	1										
Material	\dashv	l										
etup	_											·
Other												
rocess												
Supplier		}										
Training												
Jnapproved		<u> </u>										
					<u> </u>	AULT	CATE	GORY		_		
Landin	g Gear			_	General	_	•		_	_	_	_ ,
ļ	Bending				Bend	G	irain			Ovalized		Pressure/Forced
1	Centre N	ot Conce	ntric to	o/s	BOM/Route	\vdash	ardwa			Over/Under	<u> </u>	Temperature/Cure
]	Cracks				Broken/Damaged	\vdash	-	on incomplete		Part Incorre	<u> </u>	Weld
ļ	Crushed/	Crimped			Burrs	$\boldsymbol{\vdash}$		ions Incomplete/Und	clear	Part Lost/Mi	ssing	Wrong Stock Pulled
	Cuffs			<u> </u>	Contamination	—		nance		Part Moved		:
1	Heat Trea			<u> </u>	Countersink	-	lislabe		<u> </u>	Positioned V	_	¬,
	Inspectio		Tube	_	Cut Too Short		/lisread	I		Power Loss/	Surge	Other
}	Ripples in			<u> </u>	Drill Holes		ffset	n tel				
	Torque V			n	Drawing	\vdash		Calibration				*****
	Turning S			<u> </u>	Finish			Sequence				
	Wave/Tv	vist in Tul	pe		Folio	1 10	jutside	Dimensions				

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

Work Order ID 101055

101055

Page 2

April-30-13 2:39:13 PM

D3883-1 Accept *N900040100* Item ID: Setup Start **Revision ID:** Saddle, Outboard LH Item Name: Start Qty: 6.00 **Start Date:** 5/13/13 **Cust Item ID:** Required Date: 5/17/13 Req'd Qty: 6.00 **Customer:** Reference: Run Date: Tooling: Approvals: Process Plan: Date: Stop Date:_____ SPC (Y/N): Date: Reject Sequence ID/ Operation Set Up/ Tool ID Tool # Plan Accept Reject Insp. Code Qty Number Stamp **Work Center ID** Description **Run Hours** Oty OC2- Inspect parts off machine FAI/FAIB 0.00 110 JFC 2013-10-29. *110* Dy 13/10/31 QC 0.00 Memo Quality Control 0.00 120 QC8- Inspect parts - second check *120* 113-11-0.00 OC Memo Quality Control Chemical Conversion Coat per QSI005 4.1 0.00 130 10 761310-4 *130* 0.00 HandFinish Memo Hand Finishing

												DQA:	Da	ate:	
NCR:	Yes	/ No				WORK ORDER NON-	COI	VFORN	/IANCE / UP	DATE					
												QA Closed:	Da	ate:	
Work Ord	or.					DISPOSITION				AGAINST [DE	PARTMENT,	/PROCESS		
WOIK OIG	-					Rework	٦		Skid-tube	Crosstube			Water Jet	t T	Engineering
Part I	VΩ					Scrap	1 1		Machining	Small Fab		Pro	d. Eng. Coor	\vdash	Quality
	٠٠.					Use-as-is	1		noforming	Finishing			re/Packaging	_	Other
NCR I	No.					Work Order Update	1		Large Fab	Composite		•	Supplier	_	1
	•					_	_								
Root					Descri	ption of work order update	1	Initial	Ad	ction		Sign &			
Cause		Date	Step	Qty		or Non-conformance	Ch	nief Eng	Desc	ription		Date	Verification	on_	QC Inspector
Doc/Data	Ш						1	-							
Equip/Tooling	Ш														
Operator															
Material	Ш														
Setup	Ш														
Other	Ш														
Process															
Supplier															
Training	<u> </u>											<u> </u>			
Unapproved		<u> </u>	<u> </u>										L		<u> </u>
							AUI	LT CATE	GORY	W		· · · · · · · · · · · · · · · · · · ·		—	
Land	ing (3				General		J		г		1]
	<u> </u>	Bending	_		_	Bend	\vdash	Grain		-		Ovalized		\vdash	Pressure/Forced
	\vdash	Centre N	ot Conce	ntric to	⁵⁾	BOM/Route	\vdash	Hardwa		-		Over/Under		\vdash	Temperature/Cure
	\vdash	Cracks			 	Broken/Damaged	\vdash	4 '	on incomplete	// to all a a u		Part Incorre		\vdash	Weld
	\vdash	Crushed/	Crimped		<u> </u>	Burrs	\vdash		ions Incomplete	/Unclear		Part Lost/Mi	issing		Wrong Stock Pulled
	-	Cuffs	_		-	Contamination	\vdash	Mainte		}		Part Moved	M		
	\vdash	Heat Tre			<u> </u>	Countersink	\vdash	Mislabe		}		Positioned V	•	\vdash]
1	1	Inspection	n Strip in	Tube	1	Cut Too Short	-	Misread	1			Power Loss/	Surge	1	Other

Offset

Out of Calibration

Out of Sequence

Outside Dimensions

Turning Sequence

Wave/Twist in Tube

Ripples in Bend

Torque Waves in Extrusion

Drill Holes

Drawing

Finish Folio

Work Orde)1055	· .	*1010	55*						Page	3
Item ID: Revision ID:	D3883-1		· · · · · · · · · · · · · · · · · · ·	Accept *	N900	040	100)* s	etup Start	I VI	S1*	
Item Name:	Saddle, Outh	ooard LH							Stop	*N	S2*	
Start Date:	5/13/13	Start Qty: 6.00	*6*		Cust Item I	D:						
Required Date:	5/17/13	Req'd Qty: 6.00	*6*		Customer:							
Reference:			·					R	tun Start		- 4 +	
Approvals:	Process P	lan:	Date:	Tooling:	Da	ate:		•	Stop	!7	R1 [*]	
	QC:		Date:	SPC (Y/N):	Da	ate:			Stop	*N	R2*	
Sequence ID/ Work Center I	D	Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp	
*140		White Gloss(Ref. 4351)	per QSI005 4.3-Alum	0.00		٠		10	6	13-11-	4.	DA - 3
Powder Coating		Memo START TIM OVEN TEM FINISH TIM	IPERATURE:	0.00								9.1
150		QC3- Inspect Part Finish		0.00 DAS 0.00 27 9-89				10				
150 QC Quality Control		Memo		0.00 13 11 05				10				B. dav.
160		Identify as per dwg & St	ock Location:	35A.00				,		DAS 32 9-89		
160 Packaging				0.00				/Q/		9-89		_
Packaging		Memo		0.00						Bul	7	

NCR: Y	⁄es	/ No				WORK ORDER NON-O	100	NFORM	ANCE / UPD	ATE			
<u> </u>											QA Closed:	Date	:
Work Orde	er:					DISPOSITION				AGAINST DE	PARTMENT	/PROCESS	
Part N	- No					Rework Scrap Use-as-is Work Order Update		Therm	Skid-tube Machining noforming Large Fab	Crosstube Small Fab Finishing Composite	1	Water Jet d. Eng. Coor. re/Packaging Supplier	Engineering Quality Other
Root						ption of work order update		Initial	Actio		Sign &		
Cause		Date	Step	Qty	(or Non-conformance	Ch	nief Eng	Descri	otion	Date	Verification	QC Inspector
Doc/Data Equip/Tooling Operator Material Setup Other Process Supplier Training Unapproved													
							AUI	LT CATE	GORY				
Landi		ear Bending Centre No Cracks Crushed/ Cuffs Heat Trea Inspectio Ripples in	Crimped at n Strip in		o/s	General Bend BOM/Route Broken/Damaged Burrs Contamination Countersink Cut Too Short Drill Holes		4 '	on Incomplete ions Incomplete/Ur nance led	nclear	Ovalized Over/Under Part Incorred Part Lost/Mi Part Moved Positioned V Power Loss/	ct issing Vrong	Pressure/Forced Temperature/Cure Weld Wrong Stock Pulled Other

Out of Calibration

Out of Sequence

Outside Dimensions

DQA:

Date:

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

Turning Sequence

Wave/Twist in Tube

Torque Waves in Extrusion

Drawing

Finish

Folio

Work Orde		01055		*101	1055*					· .	Page 4
Item ID: Revision ID: Item Name:	D3883-1 Saddle, Outl	board LH		Accept	*N900	040	100	* \$	Setup Star Stop	ı Vı	S1* S2*
Start Date: Required Date: Reference:	5/13/13 5/17/13	Start Qty: 6.00 Req'd Qty: 6.00	*6* *6*		Cust Item I Customer:	D:					
Approvals:	Process P	lan:	Date:	Tooling:	D:	ate:		I	Run Star	17	R1*
	QC:		Date:	SPC (Y/N):	D	ate:			Stop	` *N	R2*
Sequence ID/ Work Center II	D	Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
170		QC21- Final Inspection	- Work Order Release	0.00				d	D Pm	13/11	107.
QC QC		Memo		0.00				//	<i>y</i>		

Quality Control

13-11-05

	No	_/	Yes	NCR:
ì	NC	•	Yes	NCK.

										DQA:	Date:	,
NCR: Y	es / No				WORK ORDER NON-	CON	VFORM	MANCE / UPD	ATE	•		
										QA Closed:	Date:	
					DISPOSITION				AGAINST DI	PARTMENT	PROCESS	
Work Orde	r:				Downste	٦		Skid-tube	Crosstube	1	Water Jet	Engineering
Part N	0.				Rework Scrap	1		Machining Machining	Small Fab	Pro	d. Eng. Coor.	Quality
					Use-as-is	1	Thern	noforming	Finishing	Rec/Stor	e/Packaging	Other
NCR N	0				Work Order Update]		Large Fab	Composite]	Supplier	
Root	<u> </u>			Descri	ption of work order update		nitial	Actio	on	Sign &		
Cause	Date	Step	Qty	(or Non-conformance	Ch	ief Eng	Descri	ption	Date	Verification	QC Inspector
Ooc/Data												
quip/Tooling	_	l										j
Operator	_					•						1
/laterial		ļ										
etup	4							1				
Other	_											
rocess	_							f	٠			
Supplier [raining												
Inapproved												
1		1	l		F	AUL	T CATE	GORY		.1		.
Landir	ng Gear				General	1						
	Bending				Bend		Grain			Ovalized		Pressure/Forced
	Centre N	ot Conce	ntric to	o/s	BOM/Route		Hardwa	ire		Over/Under	tolerance	Temperature/Cure
	Cracks				Broken/Damaged		Inspect	ion Incomplete		Part Incorred		Weld
	Crushed	Crimped			Burrs		Instruct	tions Incomplete/U	nclear	Part Lost/Mi	ssing	Wrong Stock Pulled
	Cuffs				Contamination			enance		Part Moved		
	Heat Tre			L	Countersink		Mislabe	eled	_	Positioned V		, l
	Inspection		Tube	L	Cut Too Short		Misread	d	L	Power Loss/	Surge	Other
	Ripples i				Drill Holes		Offset					
		Vaves in I		n _	Drawing		1	Calibration				
		Sequence		_	Finish	<u> </u>	1	Sequence				
1	Wave/Tu	vist in Tul	be	ı	Folio		Outside	Dimensions				

Work Order ID:

101055

Parent Item:

D3883-1

Parent Item Name:

Saddle, Outboard LH

Start Date: 5/13/13

Required Date: 5/17/13

Start Qty: 6.00

Required Qty: 6.00

Comments:

IPP RevA: New issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D6101-015		Manufactured	No			100	Each	21.0000	1	6	<u> </u>		
Saddle Billet										* *			<u>.</u>
				Location		Loc Qty	La	c Code					
				MAT040		1							
				9379	90	1							
				MAT046		20							
				9914	16	20							
				10Z	927					10	JEZ - ZI	013-09	, '

									. e.	DQA:	Date:	
NCR: Y	es / No				WORK ORDER NON-C	O	NFORM	/IANCE / UP	DATE	QA Closed:	Date:	
Work Orde	r				DISPOSITION		,	,	AGAINŞȚ DI	EPARTMENT,	/PROCESS	
Part N	0.				Rework Scrap Use-as-is Work Order Update		Therm	Skid-tube Machining noforming Large Fab	Crosstube Small Fab Finishing Composite	Pro	Water Jet d. Eng. Coor. re/Packaging Supplier	Engineering Quality Other
Root				Descri	ption of work order update		nitial	Ac	tion	Sign &		
Cause	Date	Step	Qty		or Non-conformance	Ch	ief Eng	Desc	ription	Date	Verification	QC Inspector
Doc/Data Equip/Tooling Operator Material Setup Other Process Supplier Training Unapproved					•							
					F	AUL	T CATE	GORY				
Landir	ng Gear			_	General	_	7		_	7	_	7
	Bending Centre N Cracks Crushed/ Cuffs Heat Treat Inspection Ripples in	Crimped at on Strip in n Bend	ı Tube		Bend BOM/Route Broken/Damaged Burrs Contamination Countersink Cut Too Short Drill Holes		Instruct Mainte Mislabe Misread Offset	ion Incomplete ions Incomplete/ enance eled	'Unclear	Ovalized Over/Under Part Incorre Part Lost/M Part Moved Positioned N Power Loss/	ct sissing Vrong	Pressure/Forced Temperature/Cure Weld Wrong Stock Pulled Other
	Torque V	Vaves in	Extrusio	n [Drawing		Out of 0	Calibration				

Out of Sequence

Outside Dimensions

Turning Sequence

Wave/Twist in Tube

Finish .

Folio

DART AEROSPACE LTD	Work Order:	101055
Description: Saddle, Outboard, LH	Part Number:	D3883-1
Inspection Dwg: D3883		Page 1 of 1

Inspect dimensions highlighted on inspection sheet drawing and record below:

				Recorded Actual Dimensions					
Dim	Min	Max	Go/No Go Gauge	1	2	3	4	Ву	5 Date
Α	2.870	2.880		2.875	2.875	2.875	2.875		2.875
В	1.433	1.443		1.438	1.438	1.438	1.438		1.438
С	0.638	0.658		0.644	1646	.646	647		1046
D	3.895	3.905	·	3.900	3.900	3.900	3.900		3.900
E	0.257	0.262	•	0.260	0.758	0.258	0258		.259
F	0.605	0.625		0614	:615	.615	1/015		615
G	1.120	1.130		1.125	1.175	1.125	1.125		1.125
H	2.245	2.255		2,250	2,250	2250	2.250		2,250
	2.000	2.020		2007	2.007	2.002	2.000		2.004
J	0.140	0.165		0148	1.157	.157	157		.149
K	0.240	0.260		0.247	-24/	.246	.247		1.247
<u>L</u>	0.115	0.135		0.128	1,122	.126	.126		.126
M	0.140	0.165		0.144	.145	.145	.145		-146
N	0.720	0.780		0.780	0.780	מהט_	085.0		.780
0	0.240	0.260		0.250	.250	.250	,257		248
Р	0.110	0.140		0.136	0.136	0.136	0.136		140
Q	0.178	0.198		0.188	0.188	0.188	0.188		. 188
R	2.825	2.885	•	2.865	2.865	2,865	2,865		2.865
S	0.316	0.321		0.316	0316	0316	0316		.316
T	0.990	1.010		1.004	1.604	1.005	1.005		1.005
U	1.745	1.755		1.750	1750	1.750	1,750		1.750
V	5.990	6.010		6,002	600	6.002	6002		6.000
W	1.245	1.255		1-250	1.250	1-250	1.750		1,250
X	0.490	0.510		0,500	.500	.500	,500		.500
.Y	1.220	1.280		1.250	1.250	1.750	1.250		1.250
Z	2.495	2.505		2,500	2.500	2500	2.500		2.500
AA	0.313	0.318		0.314	0.314	0.314	0.314		,3/4
AB	0.020	0.040		0.030	0.030	0.030	8030		.030
AC	0.760	0.765		0.760	0.760	0.760	0.760		.760
AD	0.215	0.220		. 220	227	.217	217		.217
AE	1.265	1.285		1.2672	1.268	1.267	1.265		1.270
AF									
,	Acc	ept/Reje	ct						

Measured by: FC	onl.	Audited by しし	
Date: 2013-10-20	13/10/31	Date: 3- -	

Rev	Date	Change	:	Rev	ised	by	Approv	ved
Α	09.10.22	New Issue		KJ	۱ ۸		JLM	
В	09.11.25	Dimension AE added		KJ	X	-	().	
					~7)		700	

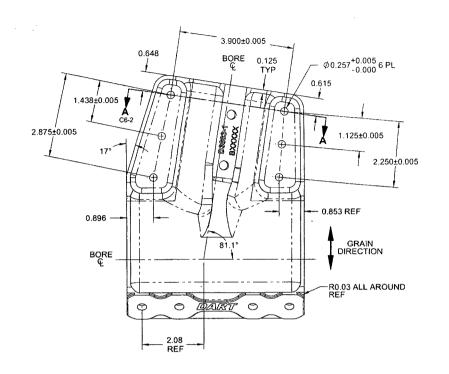
DART AEROSPACE LTD	Work Order:	101055
Description: Saddle, Outboard, LH	Part Number:	D3883-1
Inspection Dwg: D3883 Rev. C		Page 1 of 1

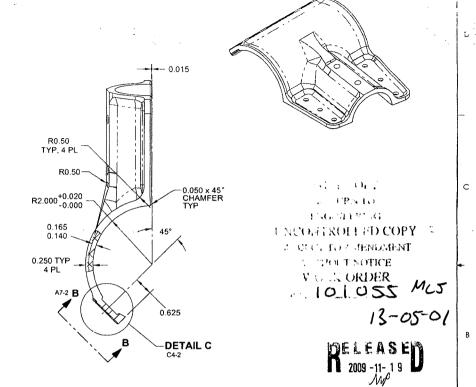
Inspect dimensions highlighted on inspection sheet drawing and record below:

.).				Recorded Actual Dimensions					
Dim	Min	Max	Go/No Go Gauge	16	27	18	Kg	Ву	/© Date
Α	2.870	2.880		2.875	2.875	2,875	2.875		2.875
B	1.433	1.443		1.438	1.438	1.438	1.438		1.432
C.	0.638	0.658		648	.646	.646	.646		.646
D	3.895	3.905		3.900	3.900	3.900	3.900		3.900
E	0.257	0.262		.259	.259	.259	.259		259
F	0.605	0.625		.615	.615	.615	.615		.615
G	1.120	1.130		1.125	1.125	1.125	1.125		1.125
H	2.245	2.255		2.250	2.250	2,250	2.250		2.250
, :4	2.000	2.020		2.005	2,005	2.005	2.005		2.004
J	0.140	0.165		.155	1256	.1574	.15%		1.158
K	0.240	0.260		1.247	-248	248	.247		.249
L	0.115	0.135		128	128	,128	.12B		. 128
<u>M</u>	0.140	0.165		147	.148	.150	148		.148
N	0.720	0.780		1.720	.780	-780	.780		.780
0	0.240	0.260		.243	.244	.245	.245		,247
,b	0.110	0.140		.140	1140	.140	.140		140
Q	0.178	0.198	,	.188	-188	.188	.188		. 188
R	2.825	2.885		2.865	2.865	2.865	2.865		2.865
·\$ ·	0.316	0.321		3/6	.3/10	.3//	.316		.3/2
· T .	0.990	1.010		1.005	1.005	1,005	1.005		1.00%
U	1.745	1.755		1.750	1.750	1.750	1.750		1.750
V	5.990	6.010		6.001	6.001	6.001	6.001		6.001
W.	1.245	1.255		1,250	1.250	1.250	1,250		1.25%
Х	0.490	0.510		,50/	·50D	1501	,501		. 501
Υ.	1.220	1.280		1.250	1,250	1.250	1.250		1,250
Z	2.495	2.505		2.500	2500	2,500	2.500		2.500
AA	0.313	0.318		. 314	.314	.314	-3/4		3/4
AB	0.020	0.040		.030	.030	030	. 030		· 030
AC.	0.760	0.765		.763	.760	.760	.760	***	.760
AD	0.215	0.220		,217	.217	.217	,217		.216
ΑE	1.265	1.285		1.271	1.271	1.271	1.271		1.276
AF									
7	Acc	ept/Reje	ct						

Measured by:	Audited by S)
ivieasured by.	Addited by SL
	Detail 12 II /
Date: /3//0/21	Date:

Rev	Date	Change	Revised by	Approved
Α	09.10.22	New Issue	KJ 10	JLM /
В	09.11.25	Dimension AE added	KJ X	(11
			 7/	





D3883-1 SADDLE, OUTBOARD LH (SHOWN) D3883-2 SADDLE, OUTBOARD RH (OPPOSITE)

NOTES:
1) MATERIAL: 7075-T7351 ALUMINUM PER AMS-QQ-A-250/12, OR QQ-A-250/12 OR ASTM 8209 (REF DART SPEC. D6101-015)
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1 POWDER COAT GLOSS "WHITE" (4.3.5.1) PER DART QSI 005 4.3
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED 4) UNITS: INCHES UNLESS OTHERWISE NOTED 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX 6) IDENTIFICATION: ENGRAVE PART AND BATCH NUMBER IN THIS AREA TO MAX. DEPTH OF 0.010 WITH A MIN. TOOL RAD OF R0.010

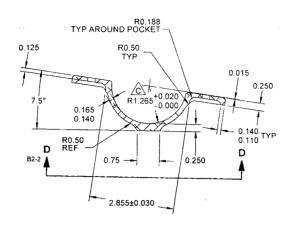
7) WEIGHT: 1.00 lbs 8) ENGRAVE DART LOGO TO MAX DEPTH OF 0.015 WITH MIN RAD 0.250

ADD R1.265 (ZN D6-2) 09.11.09 D6101-015 WAS D6102-015. ZN A7-1; ADD 0.648. ZN D7-1; ADD 0.615. ZN D6-1; ADD 0.125. ZN D7-2; ADD 0.060 & R0.031. ZN B5-2; 0.75 WAS 0.728. ZN C7-2 09.06.30 NEW ISSUE 09.03.30 RF REV. DESCRIPTION BY DATE

DESIGN	RF	DART AEROSPACE USA, INC.				
DRAWN	RF	PORT HADLOCK, WA				
CHECKED	W	DRAWING NO.	REV. C			
MFG. APPR.	Chill	D3883	SHEET 1 OF 2			
APPROVED	And	TITLE	SCALE			
DE APPR.	-	OUTBOARD SADDLE	NTS			
DATE OO	14.00	COPYRIGHT © 2009 BY DART AEROSPACE USA, INC.				

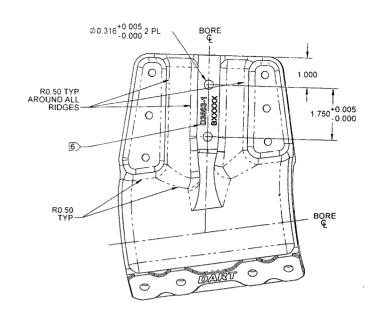
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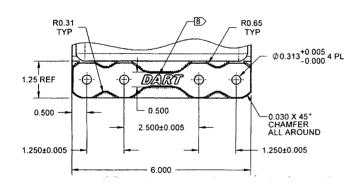


SECTION A-A C7-1

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VIEW D-D C7-2

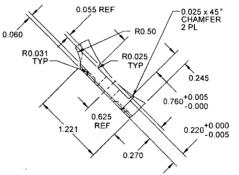


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VIEW B-B B4-1 (ROTATED FOR CLARITY)



DETAIL C 83-1

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DESIGN	RF	DART AEROSPACE USA, INC.			
DRAWN	RF	PORT HADLOCK, WA	-		
CHECKED	a?	DRAWING NO.	REV. C		
MFG. APPR.	911	D3883	SHEET 2 OF 2		
APPROVED	149	TITLE	SCALE		
DE APPR.	-#-	OUTBOARD SADDLE	NTS		
DATE 09.1	1.09	COPYRIGHT © 2009 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND COMPOSITION IN OF SUPPRIED ON THE EXPRESS CONCIDENT THAT IT IS NOT TO BE USED FOR ANY PROPOSITION CONCENTRATED TO ANY OTHER PRESON WITHOUT			

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